

QMP304

Pneumatic Pump

User Manual



Pingyuan Jingke Hydraulic Co., Ltd

Catalogue

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I. Warning:

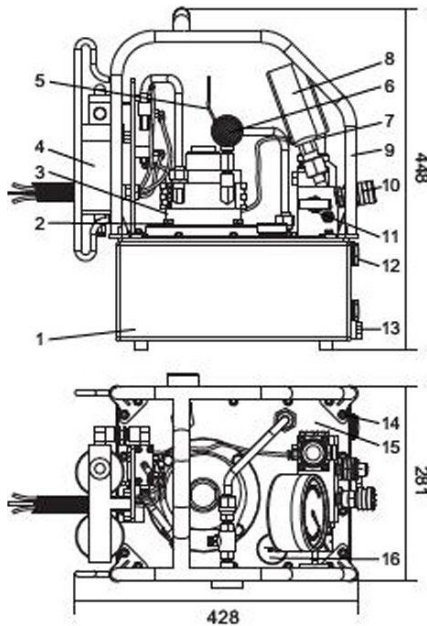
1. All operators should be away from the hydraulic oil outlets, to avoid any injury or hurt. And the pump should be away from fire.
2. The hose and quick couplers should be installed before working.
3. The maximum working pressure of this pump is 70MPa, it has been set to 70MPa before delivery, and it's not allowed to adjust it to a higher pressure than 70MPa.
4. If this pump is used for other equipment, the working pressure of that equipment should be less than 70MPa, and adjust the pressure to match it, otherwise the equipment may be damaged.
5. Please cut off the power before repair.
6. Shut down the switch button before power on, the pressure will increase if the button is ON.
7. Make sure it's grounded.
8. It's not allowed to modify the pump. If the modification is necessary please contact our company first. Any modification without our written agreement will not be granted with any warranty.
9. Do not put hydraulic oil more than the usable capacity, otherwise the pressure will increase or oil will leak, and oil tank may be damaged.
10. Do not rotate any bolts of the hydraulic hose.
11. Make sure the quick couplers be fastened very well, otherwise it may not work normally.
12. Please wash the eyes for 15 minutes if any oil splash into eyes, and go to hospital if necessary.

II. Descriptions:

1. Pump

1. QMP304 is pneumatic pump specially for hydraulic wrench, it's made of oil pump, control valves, oil tank, air motor, cooler, gauge etc., with many features like small size, light weight, simple structure, easy operation, high pressure etc. The high and low pressure pump supply oil at same time, so it can achieve high output. In high pressure, the low pressure pump returns oil with empty load automatically through relief valve, to reduce power consumption. And the pressure of (A) port can be adjusted from 70-700bar.
2. Hydraulic oil: The tank must be put with enough clean hydraulic oil which is 46# in summer or 32# in winter. It need to be filtered when putting into tank. And change the oil every 6 months.
3. The working temperature is -10 ~ 60 degree
4. Please use standard hydraulic hoses and quick couplers.
5. Do not adjust relief pressure if not necessary.

2 Parts



| No. | Item | No. | Item |
|-----|---------------------|-----|---------------------------|
| 1 | Oil tank | 11 | Pressure regulating valve |
| 2 | Bolt | | |
| 3 | Air motor | 12 | Oil level gauge |
| 4 | Oil-water separator | 13 | Oil outlet |
| 5 | Inlet valve | 14 | Bolt |
| 6 | Cooler | 15 | Oil tank cover |
| 7 | — | 16 | Oil inlet |
| 8 | Pressure gauge | | |
| 9 | Frame | | |
| 10 | Quick couplers | | |

III. Technical details

Features

1. Use compressed air as the power source, applicable to coal mine etc., with advantages of anti-explosion, safety, no heat and long time working.
2. High performance pneumatic reversing valve, safe and reliable, stable performance.
3. Shock-proof pressure gauge
4. Al-Ti alloy pump body, light weight, easy to carry.
5. It can drive 2 hydraulic wrenches simultaneously or 4 if requested.
6. 4-70MPa adjustable pressure.
7. Use 4-8 bar air pressure.
8. The pressure can be released after pressing the button when the pump stops working.
9. Steel frame can protect the pump body and makes it easy to carry.
10. Aluminum explosion-proof handle, solid and reliable.

Parameters

1. Air pressure: 4-8 bar, rated power 1.3kw, 134m³/h air consumption
2. Working pressure: 70-32-6MPa
3. Flow: 3 stage, 0.8L/min@70MPa, 1.6L/min@32MPa, 8L/min@6MPa
4. Oil tank: 7.6L
5. Dimension: 428*281*448mm
6. Weight: 21.5kg

IV. Maintenance

1. Before operation
 - 1.1 Check if the power is connected well.
 - 1.2 Check if the hydraulic oil is enough.
 - 1.3 Check if the reversing valve is normal when feeding pressure.
 - 1.4 Check if there is any leakage for hoses.

2. In operation check the following things, if any abnormal conditions please stop immediately.
 - 2.1 If any abnormal condition when feeding pressure.
 - 2.2 If any leakage of hose and equipment.
 - 2.3 If any abnormal noise, shock or smell when motor is working.
 - 2.4 If the oil temperature is too high.

3. After operation
 - 3.1 Cut off power
 - 3.2 Check if any leakage
 - 3.3 Clean after use

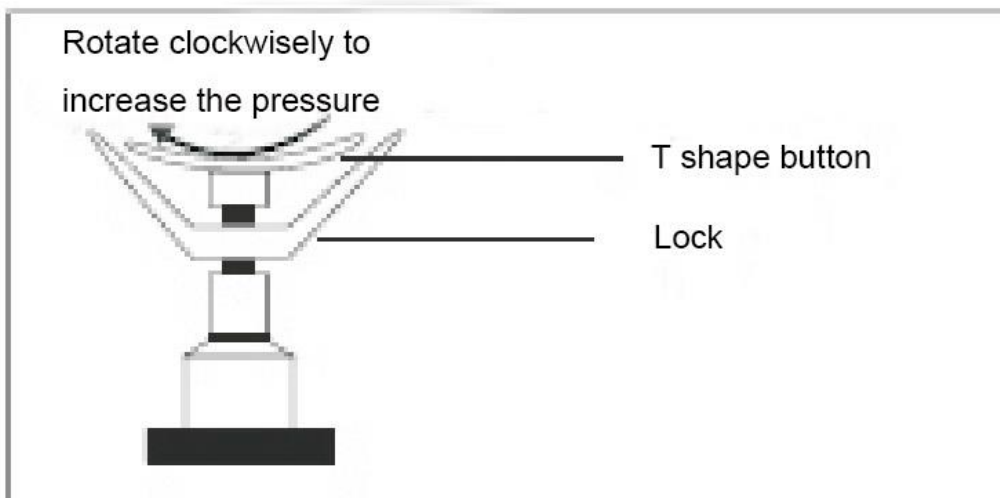
4. The hydraulic oil should be changed twice a year normally. Please change immediately if these conditions happen:
 - 4.1 If any dust comes.
 - 4.2 If any abnormal smell.
 - 4.3 If the oil becomes milk white when water comes in.
 - 4.4 If the oil becomes black brown because of degradation.

5. The change method of oil
 - 5.1 Open the tank cap
 - 5.2 Take down the bolt on tank side to make the oil flow.
 - 5.3 Clean inside tank and filter net
 - 5.4 Install the bolt and put oil into tank.

Operation Instructions

1. Fill the tank with 46# enough clean hydraulic oil
2. Check the hoses, if all connections are good.
3. Check if the power voltage and frequency match the pump.
4. When connecting power, the valve will work 1second to release the pressure inside, so it's easy to install the equipment.
5. Remote handle instructions:
There are two buttons on the handle, ON/OFF button and control button

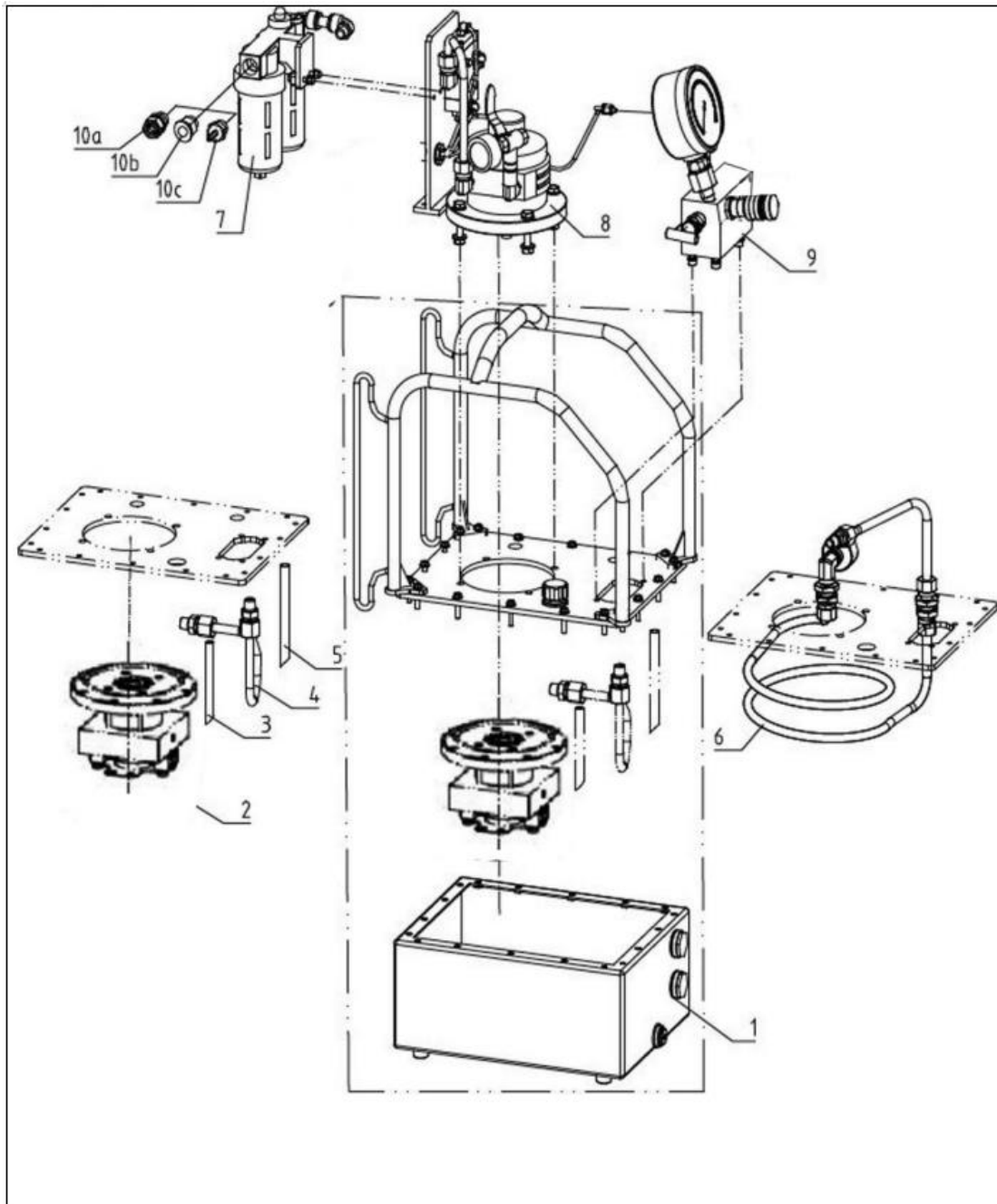
- a) When the power is connected and pump doesn't work, press ON/OFF, then motor will work, the valves are in oil return condition. The pump only outputs B port low pressure oil at this time.
 - b) When the power is connected and pump is working, press ON/OFF, then it stops working immediately. After 1 second, it will release the pressure inside.
 - c) When the power is connected, press ON/OFF for the first time, the pump starts working immediately. Press control button, the pump will output A port high pressure oil until the button is released.
6. Watch if the pressure gauge is going up when pressing control button. If not going up it shows the pressure is abnormal, please check and repair.
 7. Press control button, adjust the relief valve to the set pressure then lock it, continue next operation.



V. Trouble shooting

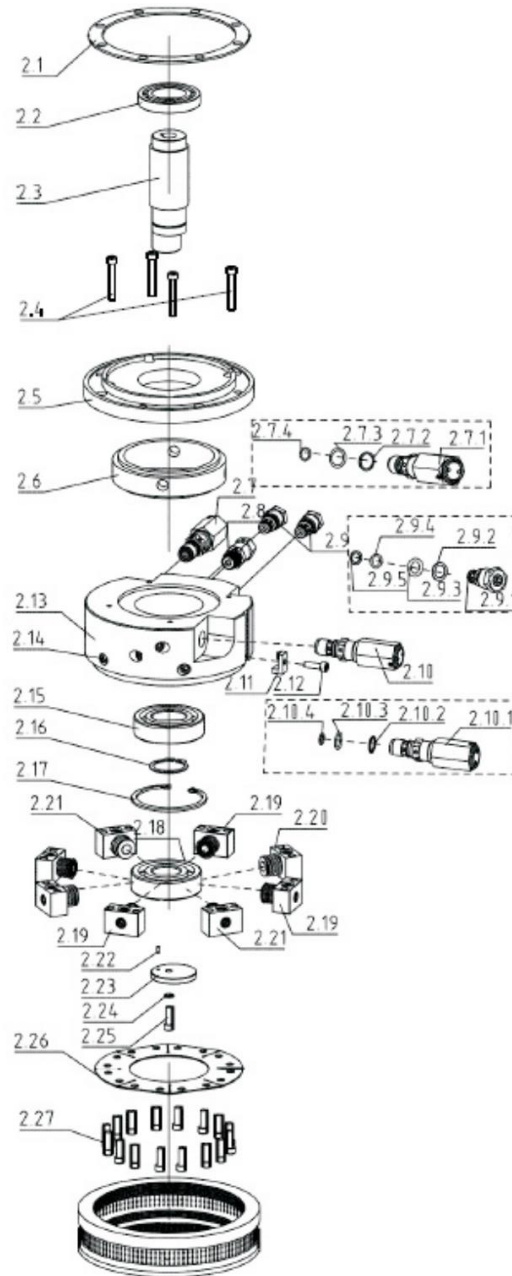
| Trouble | Reason | Solution |
|--|---|--|
| The pump cannot be started | The power voltage is wrong | Please check if the power voltage is right. |
| | The power is not connected | Please check the power and all connections, then connect power |
| System pressure | Quick couplers are not connected well. | Disconnect then install again. |
| | No oil in the tank | Feed enough oil |
| | No enough oil | Feed enough oil |
| | If system has throttle valve or manual check valve, check if they are opened. | Open throttle valve and manual check valve. |
| No pressure after re-installing couplers | The couplers cannot be fixed in correct position, cause there is pressure inside system | Disconnect couplers, press steel ball to check if there is elasticity, if hard to press, hit the ball with hammer to let the oil flow out. |
| Oil leakage in couplers | O ring and check ring damage | Change couplers |
| The pressure cannot reach rated pressure | Too low pressure of relief valve | Adjust the relief valve to rated data |
| | Mixture of water and oil | Change oil |
| | No enough oil | Feed enough oil |
| | Air comes inside | Run the system idly several times to let air out |
| | Not lock the throttle valve and manual check valve well | Lock the valves tightly |
| | Not in correct position of throttle and manual valve | Adjust to the correct position |
| | Damage of throttle and manual valve | Change valves |
| There is impurity in the oil | Clean valves and change oil | |
| Pressure goes down in static pressure | Seals damage | Change seals |

VI. Exploded structure diagram



| No. | Item | No | Item |
|-----|--------------------|----|--------------------------|
| 1 | Oil tank module | 7 | Oil water separator |
| 2 | Pump body module | 8 | Pneumatic control module |
| 3 | Oil return pipe(1) | 9 | Valves module |
| 4 | Oil delivery pipe | 10 | Fast screwed joint |
| 5 | Oil return pipe(2) | 11 | Threaded joint |
| 6 | Cooler module | 12 | Copper joint |
| | | | Optional |

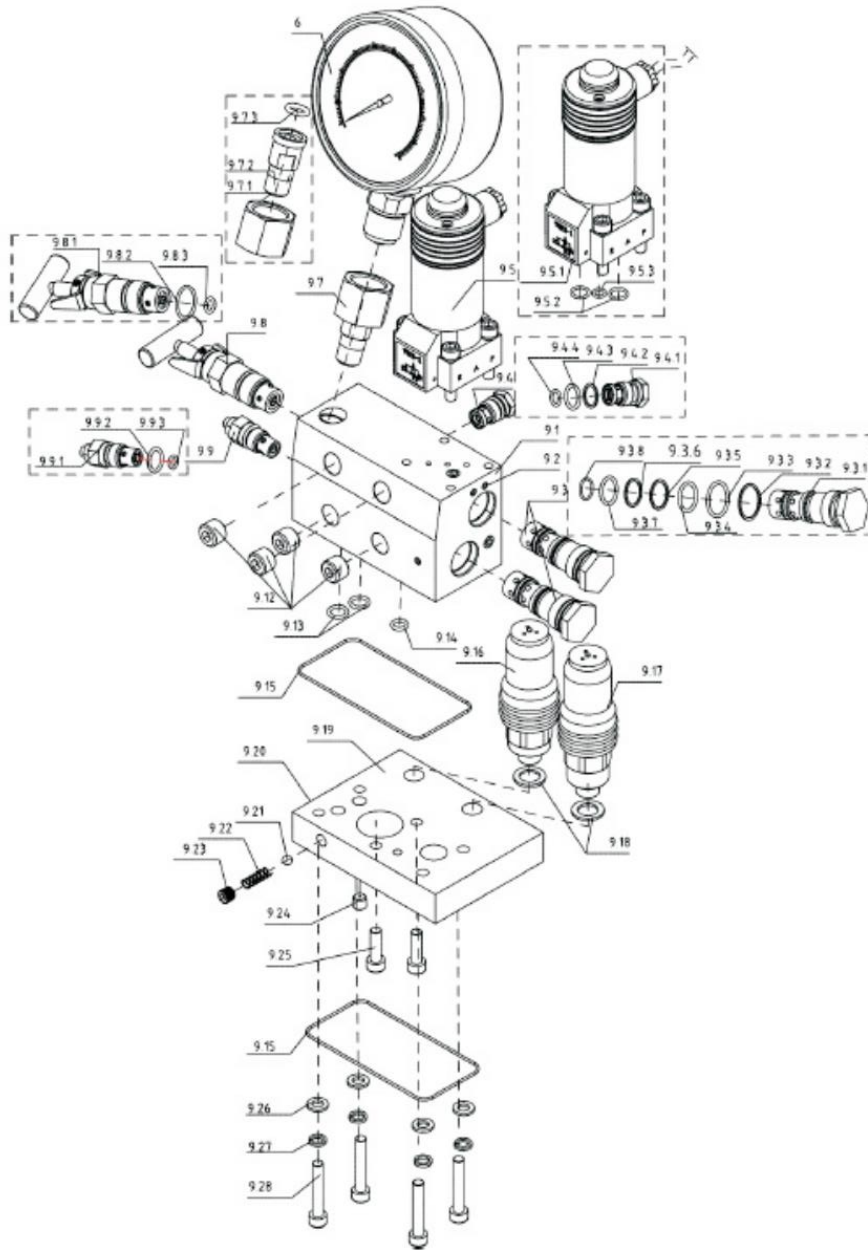
VII. Pump module exploded structure diagram



| No. | Name | Quantity |
|-------|--------------------------|----------|
| 2.1 | Seals | 1 |
| 2.2 | Deep groove ball bearing | 1 |
| 2.3 | Pump shaft | 1 |
| 2.4 | bolt | 4 |
| 2.5 | Pump flange | 1 |
| 2.6 | Pump bushing | 1 |
| 2.7 | Unloading valve(1) | 1 |
| 2.7.1 | Unloading valve body | 1/1 |

| | | |
|--------|--------------------------|-----|
| 2.7.2 | Check ring | 1/1 |
| 2.7.3 | O ring | 1/1 |
| 2.7.4 | O ring | 1/1 |
| 2.8 | Overpressure valve | 1 |
| 2.9 | One-way valve | 2 |
| 2.9.1 | One-way valve body | 1/1 |
| 2.9.2 | Check ring | 1/1 |
| 2.9.3 | O ring | 1/1 |
| 2.9.4 | O ring | 1/1 |
| 2.9.5 | Check ring | 1/1 |
| 2.10 | Unloading valve(2) | 1 |
| 2.10.1 | Unloading valve body | 1/1 |
| 2.10.2 | Check ring | 1/1 |
| 2.10.3 | O ring | 1/1 |
| 2.10.4 | O ring | 1/1 |
| 2.11 | Filter baffle | 1 |
| 2.12 | Bolt | 1 |
| 2.13 | Separate pump body | 1 |
| 2.14 | Cap | 10 |
| 2.15 | Deep groove ball bearing | 1 |
| 2.16 | Circlip for shaft | 1 |
| 2.17 | Circlip for hole | 1 |
| 2.18 | Deep groove ball bearing | 1 |
| 2.19 | Plunger pair1 | 4 |
| 2.20 | Plunger pair2 | 2 |
| 2.21 | Plunger pair3 | 2 |
| 2.22 | Pin | 1 |
| 2.23 | Bearing end plate | 1 |
| 2.24 | Spring washer | 1 |
| 2.25 | Bolt | 1 |
| 2.26 | Connecting sheet | 1 |
| 2.27 | Bolt | 16 |
| 2.28 | Filter | 1 |

VIII. Valves module exploded structure view



| No. | Name | Qty. | No. | Name | Qty. | No. | Name | Qty. |
|-----|-----------------------|------|-------|-----------------------|------|------|--------|------|
| 9.1 | Connecting plate | 1 | 9.5.2 | O ring | 2/1 | 9.13 | O ring | 2 |
| 9.2 | Cap | 12 | 9.5.3 | O ring | 1/1 | 9.14 | O ring | 1 |
| 9.3 | Pilot reversing valve | 2 | 9.6 | Pressure gauge 100MPa | 1 | 9.15 | Seals | 2 |

| | | | | | | | | |
|-------|----------------------------|-----|-------|-------------------------------|-----|------|----------------------------------|---|
| 9.3.1 | Reversing valve body | 1/1 | 9.7 | Pressure gauge connector | 1 | 9.16 | Pressure relay 1 | 1 |
| 9.3.2 | Check ring | 1/1 | 9.7.1 | Pressure gauge connector G1/2 | 1/1 | 9.17 | Pressure relay 2 | 1 |
| 9.3.3 | O ring | 1/1 | 9.7.2 | Pressure gauge connector G1/2 | 1/1 | 9.18 | Compound gasket | 2 |
| 9.3.4 | O ring | 1/1 | 9.7.3 | O ring | 1/1 | 9.19 | Connection plate extension board | 1 |
| 9.3.5 | Check ring | 1/1 | 9.8 | Relief valve 1 | 1 | 9.20 | Cap | 3 |
| 9.3.6 | Check ring | 1/1 | 9.8.1 | Relief valve body | 1/1 | 9.21 | Steel ball | 1 |
| 9.3.7 | O ring | 1/1 | 9.8.2 | O ring | 1/1 | 9.22 | Spring | 1 |
| 9.3.8 | O ring | 1/1 | 9.8.3 | O ring | 1/1 | 9.23 | Cap | 1 |
| 9.4 | Check valve | 1 | 9.9 | Relief valve 2 | 1 | 9.24 | Cap | 1 |
| 9.4.1 | Check valve body | 1/1 | 9.9.1 | Relief valve body | 1/1 | 9.25 | Bolt | 2 |
| 9.4.2 | Check ring | 1/1 | 9.9.2 | O ring | 1/1 | 9.26 | Flat washer | 4 |
| 9.4.3 | O ring | 1/1 | 9.9.3 | O ring | 1/1 | 9.27 | Spring washer | 4 |
| 9.4.4 | O ring | 1/1 | 9.10 | Quick coupler female | 1 | 9.28 | Bolt | 4 |
| 9.5 | Solenoid directional valve | 1 | 9.11 | Quick coupler male | 1 | | | |
| 9.5.1 | Valve body | 1/1 | 9.12 | Cap NPT1/4 | 4 | | | |

IX. Hydraulic principle diagram

